

# POWDER COAT INFORMATION

## **Specifications**

All powder coated products are coated by certified applicators, in accordance with the following specifications, in keeping with powder manufacturer's recommendation.

#### Part A. Application Standards

- 1. All parts are Media Blast prepared.
- 2. A Zinc Rich Primer is applied at 2.5 to 3.0 mils and cured for 15 minutes at 400 degrees.
- 3. Finish coat is applied at 2.5 to 3.0 mils and cured for 25 minutes at 400 degrees.

#### Part B. Recommended Maintenance

1. Atmospheric salinity and UV are the two main causes of the degradation of powder coat finish. All parts should be washed every six months with an automotive grade wash/wax product to remove any salt build up and protect the finish from UV damage.

#### Part D. Limited Warranty

1. Powder coat surfaces are warranted for one year under the terms and limitations outlined in Urban Accessories standard Limited Warranty.

### **Colors**<sup>¢</sup>

In addition to the colors shown below, a wide variety of powder coat options now exist. We would be pleased to provide coating in any standard generally available exterior powder coat product. Please provide full specification, including: **Powder Manufacturer and Color Number. Additional charges may apply.** 

